SECTION 235523

GAS-FIRED RADIANT HEATERS

PART 1 - GENERAL

1.1 STIPULATIONS

A. The specifications sections "General Conditions of the Construction Contract", "Special Conditions", and "Division 1 – General Requirements" form a part of this Section by this reference thereto and shall have the same force and effect as if printed herewith in full.

1.2 SUBMITTALS

- A. Product Data: For each type of gas-fired radiant heater indicated. Include rated capacities, operating characteristics, and accessories.
- B. Operation and maintenance data.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.4 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of gas-fired radiant heater that fails in materials or workmanship within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 TUBULAR INFRARED HEATERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Detroit Radiant Products Company
 - 2. Reznor/Thomas & Betts Corporation.
 - 3. Roberts-Gordon, Inc.
 - 4. Sterling HVAC Products; Div. of Mestek Technology Inc.
- B. Description: Factory assembled, piped, and wired, and complying with ANSI Z83.20/CSA 2.34.

- C. Fuel Type: Design burner for natural gas having characteristics same as those of gas available at Project site.
- D. Combustion Tubing: 3- or 4-inch diameter (see drawings) steel with high-emissivity, high-temperature, corrosion-resistant external finish.
- E. Tubing Connections: Stainless-steel couplings or flared joints with stainless-steel draw bolts.
- F. Reflector: Stainless Steel (if available) or mill finish aluminum, 97 percent minimum reflectivity, with end caps. Shape to control radiation from tubing for uniform intensity at floor level with 100 percent cutoff above centerline of tubing. Provide for rotating reflector or heater around a horizontal axis for minimum 30-degree tilt from vertical.
- G. Burner Safety Controls:
 - 1. Gas Control Valve: Single-stage, regulated redundant 24-V ac gas valve containing pilot solenoid valve, electric gas valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff all in one body.
 - 2. Blocked Vent Safety: Differential pressure switch in burner safety circuit to stop burner operation with high discharge or suction pressure.
 - 3. Control Panel Interlock: Stops burner if panel is open.
 - 4. Indicator Lights: Burner-on indicator light.
- H. Burner and Emitter Type: Gravity-vented power burner, with the following features:
 - 1. Emitter Tube: 3- or 4-inch diameter (see drawings), hot-rolled-steel tubing with sight glass for burner and pilot flame observation.
 - 2. Venting: Connector at exit end of emitter tubing for vent-pipe connection
 - a. Vent Terminal Location: See drawings..
 - 3. Burner/Ignition: Power gas burner with electronic spark and electronic flame safety.
 - 4. Combustion-Air Connection: Duct connection for combustion air to be drawn directly from outdoors by burner fan.
- I. Capacities and Characteristics:
 - 1. Gas Input: Varies (See drawings).
 - 2. Gas Output: Varies (See drawings).
 - 3. Power Supply:
 - a. Volts: 120 V.
 - b. Phase: Single.
 - c. Hertz: 60.
 - d. Full-Load Amperes: 1 Amp.

2.2 CONTROLS

A. Thermostat: Dual-stage, wall-mounting type with 50 to 90 deg F operating range, compatible and connected to Automated Logic BMS for control and scheduling of heater operation and setpoint temperature.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install and connect gas-fired radiant heaters and associated fuel and vent features and systems according to NFPA 54, applicable local codes and regulations, and manufacturer's written installation instructions.
- B. Suspended Units: Suspend from substrate using chain hanger kits and building attachments.
- C. Maintain manufacturers' recommended clearances to combustibles.
- D. Install piping adjacent to gas-fired radiant heaters to allow service and maintenance.
- E. Gas Piping: Comply with Division 23 Section "Facility Natural-Gas Piping." Connect gas piping to gas train inlet; provide union with enough clearance for burner removal and service.
- F. Adjust initial temperature set points.
- G. Adjust burner and other unit components for optimum heating performance and efficiency.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections: Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

END OF SECTION